

भारतीय मानक

अग्नि होज प्रदाय युगमन शाखा पाईप नोजल और  
नोजल पाने की विशिष्ट

( चौथा पुनरीक्षण )

*Indian Standard*

FIRE HOSE DELIVERY COUPLINGS,  
BRANCH PIPE, NOZZLES AND NOZZLE  
SPANNER — SPECIFICATION

( *Fourth Revision* )

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**BUREAU OF INDIAN STANDARDS**  
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## FOREWORD

This Indian Standard ( Fourth Revision ) was adopted by the Bureau of Indian Standards, after the draft finalized by the Fire Fighting Sectional Committee had been approved by the Civil Engineering Division Council.

Fire hose delivery couplings, branch pipe, nozzles and nozzle spanner are some of the important accessories used for fire fighting operations. This standard was first published in 1958, revised subsequently in 1965, 1975 and 1984. The fourth revision incorporates all the amendments issued so far besides correcting the various figures according to the modifications decided by the concerned Technical Committee.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 1960 'Rules for rounding off numerical values ( *revised* )'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

# Indian Standard

## FIRE HOSE DELIVERY COUPLINGS, BRANCH PIPE, NOZZLES AND NOZZLE SPANNER — SPECIFICATION

( Fourth Revision )

### 1 SCOPE

This standard lays down the requirements regarding material, shape, construction and test (wherever applicable) for fire hose delivery couplings, branch pipe, nozzles and nozzle spanner used in fire fighting operations.

### 2 REFERENCES

The Indian Standards listed in Annex A are necessary adjuncts to this standard.

### 3 WORKMANSHIP AND FINISH

All fittings shall be of good workmanship, finish and free from all burrs and sharp edges. The forgings and castings shall be sound and free from porosity, blow-holes, scales, cracks and other imperfections and shall not be repaired or filled so as to hide casting defects. The water-way of the fittings shall have a smooth finish.

### 4 MARKING AND CRITERIA FOR CONFORMITY

4.1 Each fitting shall be separately, clearly and permanently marked with the following information :

- a) Manufacturer's name and trade-mark,
- b) Size (where applicable), and
- c) Year of manufacture.

4.1.1 Each fitting may also be marked with the Standard Mark.

NOTE — The use of the Standard Mark is governed by the provisions of the *Bureau of Indian Standards Act, 1986* and the Rules and Regulations made thereunder. The Standard Mark on products covered by an Indian Standard conveys the assurance that they have been produced to comply with the requirements of that standard under a well defined system of inspection, testing and quality control which is devised and supervised by BIS and operated by the producer. Standard marked products are also continuously checked by BIS for conformity to that standard as a further safeguard. Details of conditions under which a licence for the use of the Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

4.2 Each fitting shall be checked for the requirements given in this standard.

### SECTION 1

#### 5 DELIVERY HOSE COUPLING

5.1 The delivery hose couplings shall consist of male half coupling and female half coupling assembled with washer as shown in Fig. 1.

#### 5.2 Materials

##### 5.2.1 Copper Alloys

Copper alloys used for castings or forgings shall conform to the requirements given below:

- |                            |   |
|----------------------------|---|
| a) Sand Castings           | Grade LTB 2 of<br>IS 318 : 1981 or<br>Grade HTB 1 of<br>IS 304 : 1981 |
| b) Die castings            | Grade 3 of IS 292 : 1983  |
| c) Hot forgings            | DCB 1 of IS 291 : 1989  |
| d) Gravity die<br>castings | IS 1264 : 1989  |

5.2.2 Aluminium alloys used shall be die casting only and shall conform to IS Designation 4250, 4450 and 4600 of IS 617 : 1975. Exposed aluminium surfaces shall have an anodized finish and all threaded parts of aluminium alloy components shall be coated with molybdenum listed grease.

5.2.3 Zinc-aluminium alloy (copper 0.5 to 1.5 percent, aluminium 10.5 to 11.5 percent, magnesium 0.015 to 0.03 percent and balance zinc) may be used and shall be die cast.

5.2.4 The phosphor bronze wire used for the spring shall conform to IS 7608 : 1987 to be used in case of copper alloy couplings and stainless steel wire used for the spring shall conform to IS 6528 : 1972 to be used in case of aluminium alloy, zinc alloy and stainless steel couplings.

5.2.5 The washers used in the couplings shall conform to Type A of IS 937 : 1981.

5.2.6 When stainless steel used for the manufacture of hose delivery couplings, branch pipes and nozzles,

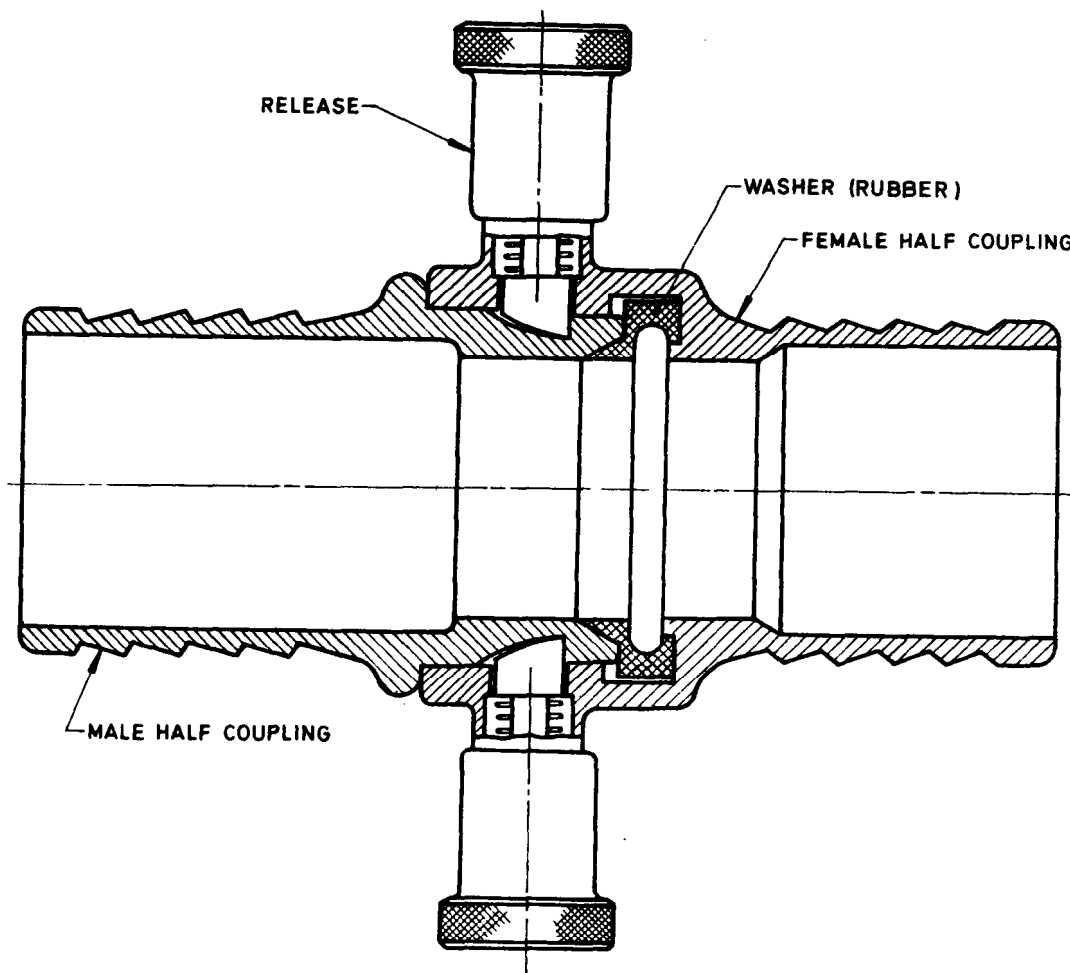


FIG. 1 ASSEMBLY OF DELIVERY HOSE COUPLINGS

it shall conform to designation 04Cr17Ni12MO2 of IS 6529 : 1972.

### 5.3 Size and Dimension

It shall be of two sizes, 63 mm and 70 mm. The shape and dimension of these two sizes are given in Fig. 2.

### 5.4 Hydraulic Test Requirement

The coupling shall be subjected to a hydraulic pressure of  $2.1 \text{ MN/mm}^2$  ( $21 \text{ kgf/cm}^2$ ) for a period of  $2\frac{1}{2}$  minutes. The coupling shall not show any sign of leakage or sweating.

## SECTION 2

### 6 BRANCH PIPE

#### 6.1 Materials

Same as given in 5.2 except washers for branch pipe, which shall conform to Type B of IS 937 : 1981.

6.2 The shape and dimension of the branch pipe shall be as given in Fig. 3.

### 6.3 Hydraulic Test Requirement

The branch pipe shall be subjected to a hydraulic pressure of  $2.1 \text{ MN/mm}^2$  ( $21 \text{ kgf/cm}^2$ ) for a period of  $2\frac{1}{2}$  minutes. It shall not show any sign of leakage or sweating.

## SECTION 3

### 7 NOZZLES

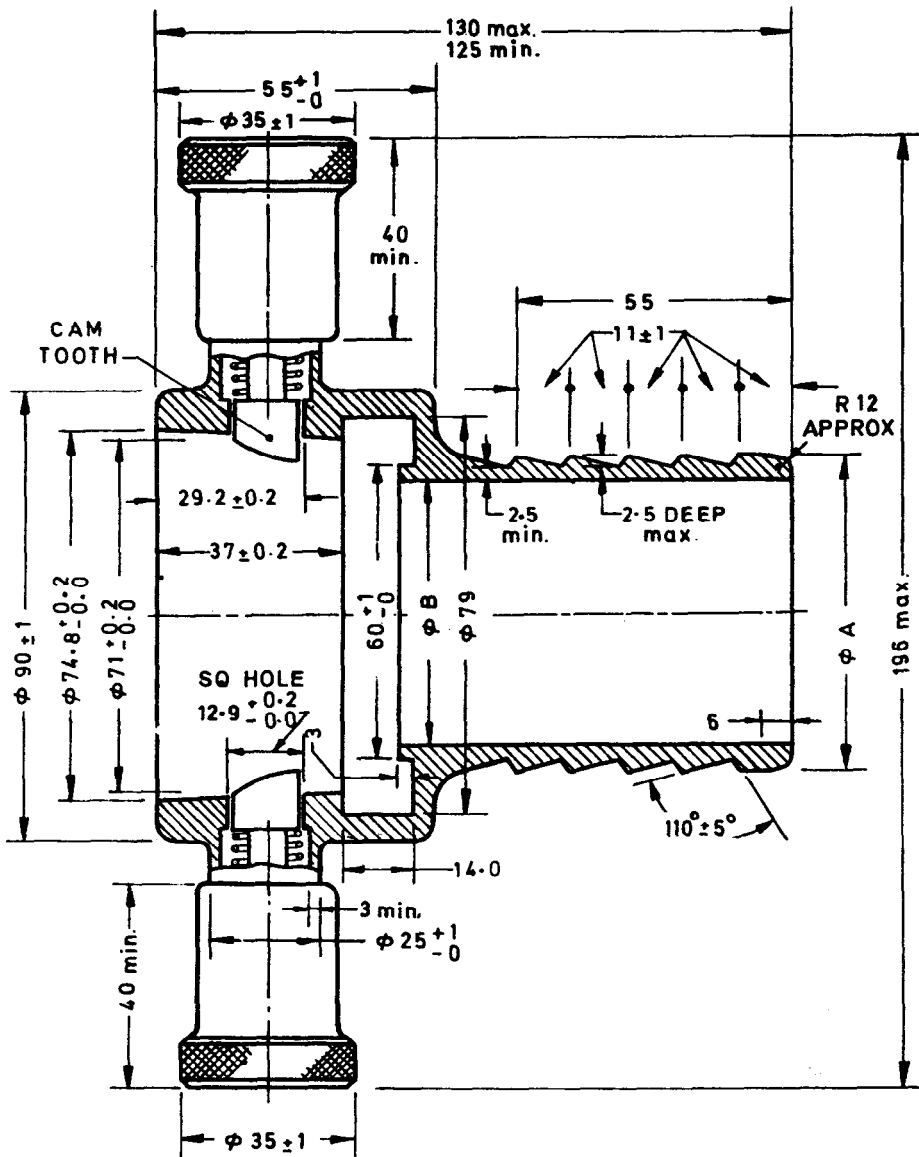
#### 7.1 Materials

Same as given in 5.2.

7.2 The size of nozzles shall be 6, 12, 15, 20, 25 and 30 mm and shall conform to dimensions as shown in Fig. 4.

#### 7.3 Hydraulic Test Requirements

The nozzle shall be subjected to a hydraulic pressure of  $2.1 \text{ MN/mm}^2$  ( $21 \text{ kgf/cm}^2$ ) for a period of  $2\frac{1}{2}$  minutes and shall not show any sign of leakage or sweating.

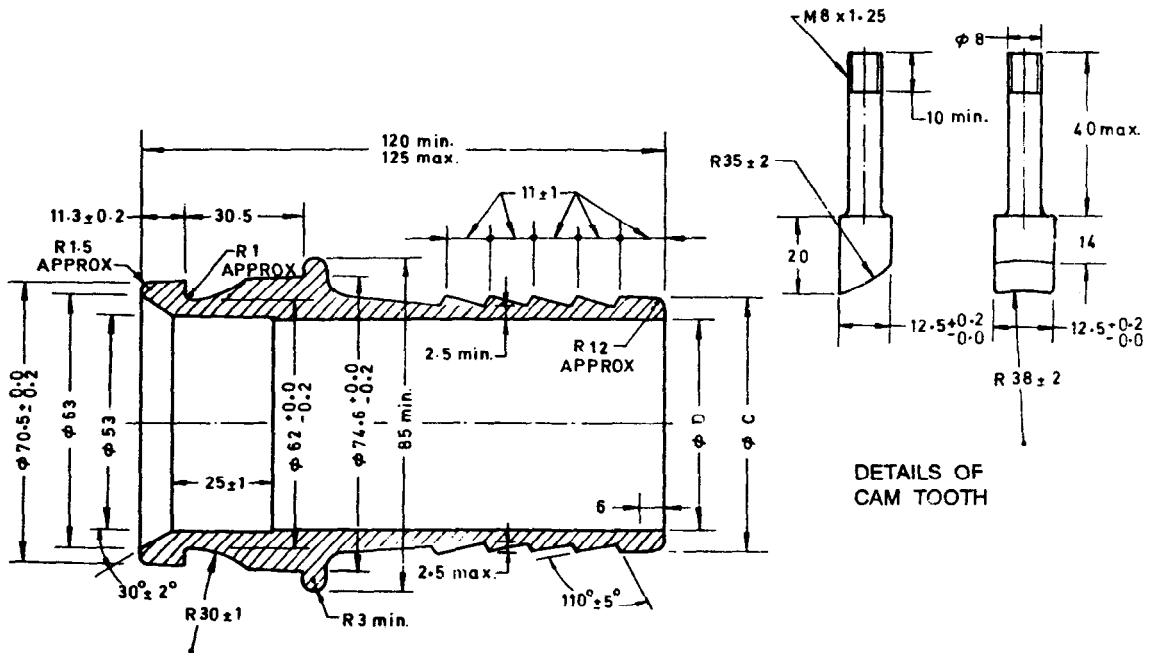


All dimensions in millimetres.

NOTE — Tolerance where not specified shall be  $\pm 0.5$  mm.

2A FEMALE HALF COUPLING

FIG. 2 DETAILS OF DELIVERY HOSE COUPLING — *Contd.*



Size	Dimensions			
	A ( $\phi$ )	B ( $\phi$ )	C ( $\phi$ )	D ( $\phi$ )
$\phi$ 63	63	53 + 0.00 - 0.5	63	53 + 0.0 - 0.5
$\phi$ 70	70	60 + 0.0 - 0.5	70	60 + 0.0 - 0.5

All dimensions in millimetres.

NOTE—Tolerance where not specified shall be  $\pm 0.5$  mm. The value of B in case of  $\phi$  70 size shall be reduced to 53 mm for a length of 5 mm minimum at washer and reduced gradually by smooth curve after the serrated length of coupling.

2B MALE HALF COUPLING

FIG. 2 DETAILS OF DELIVERY HOSE COUPLING

SECTION 4

8 NOZZLE SPANNER

8.1 Materials

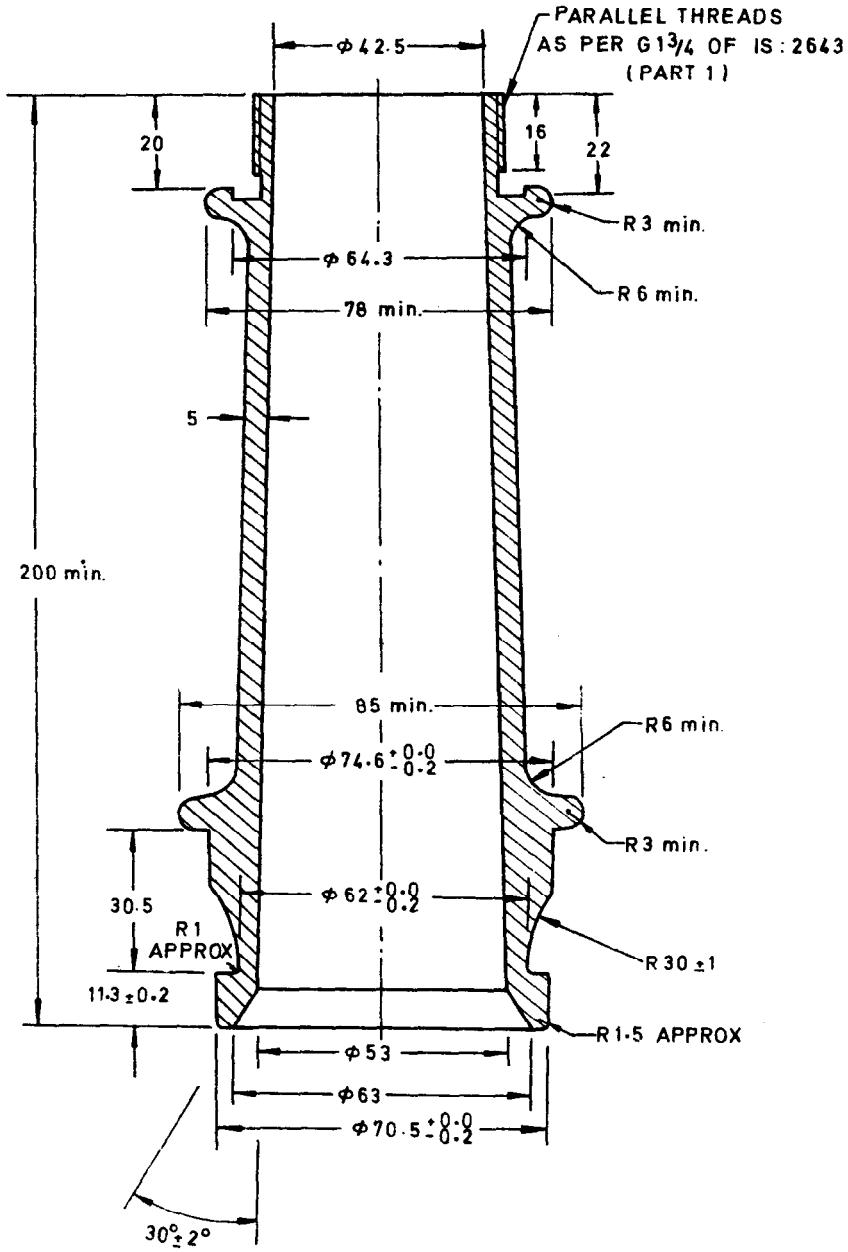
The nozzle spanner shall be made of steel of Grade 35C4 and 40C8 of IS 1570 (Part 2/Sec 1) : 1979.

8.2 The shape and dimension of the spanner shall be as given in Fig. 5.

8.3 The nozzle spanner shall be given anti-corrosive treatment by plating with chromium ( see IS 1337 : 1980) or zinc ( see IS 1573 : 1986).

8.4 Deflection Test Requirement

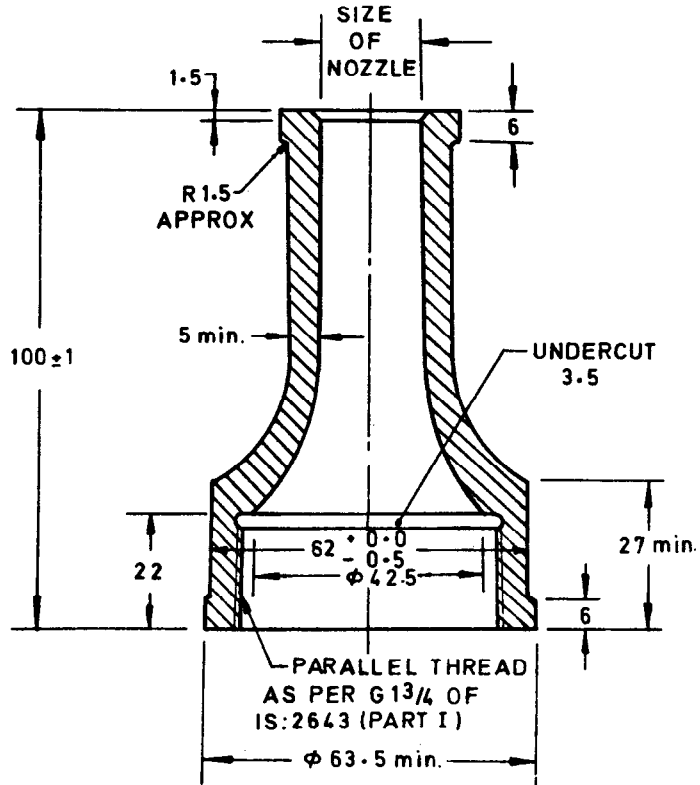
The spanner shall be fitted to a hexagon bar of the appropriate size. A weight of 35 kg shall then be applied to the handle when horizontal at a distance of 17 cm from the central line of the job and there shall not be any damage in respect of permanent deflection of the spanner job.



All dimensions in millimetres.

NOTE — Tolerance where not specified shall be  $\pm 0.5$  mm.

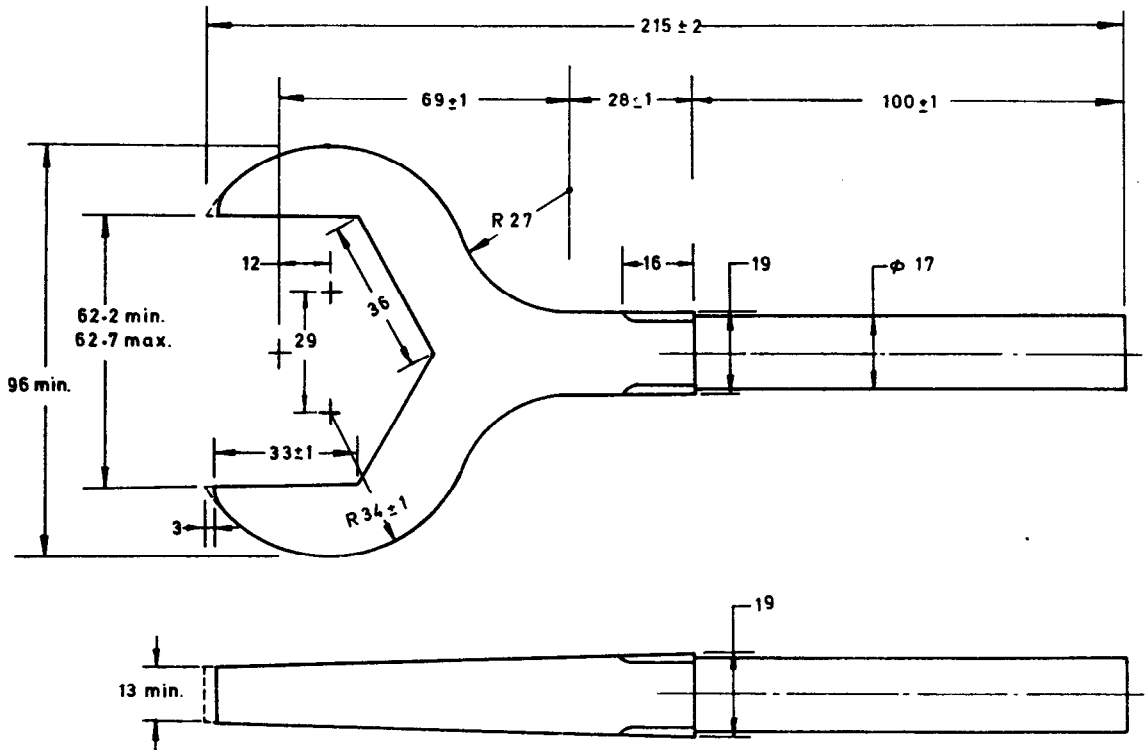
FIG. 3 BRANCH PIPE



All dimensions in millimetres.

NOTE — Tolerance where not specified shall be ±0.5 mm.

FIG. 4 NOZZLE



All dimensions in millimetres.

NOTE — Tolerance where not specified shall be ±0.5 mm.

FIG. 5 NOZZLE SPANNER



**ANNEX A**  
( *Clause 2* )

**LIST OF REFERRED INDIAN STANDARDS**

<i>IS No.</i>	<i>Title</i>	<i>IS No.</i>	<i>Title</i>
291 : 1989	Specification for naval brass rods and sections (for machining purposes) ( <i>third revision</i> )	1337 : 1980	Specification for electroplated coatings of hard chromium coatings on iron and steel ( <i>second revision</i> )
292 : 1983	Specification for leaded brass ignots and castings ( <i>second revision</i> )	1570 (Part 2/ Sec 1) : 1979	Schedules for wrought steels: Part 2 Carbon steels (unalloyed steels), Section 1 Wrought products (other than wire) with specified chemical composition and related properties ( <i>first revision</i> )
304 : 1981	Specification for high tensile brass ingots and castings ( <i>second revision</i> )		
318 : 1981	Specification for leaded tin bronze ingots and castings ( <i>second revision</i> )	1573 : 1986	Specification for electroplated coatings of zinc on iron and steel ( <i>second revision</i> )
617 : 1975	Specification for aluminium and aluminium alloys ingots and castings for general engineering purposes ( <i>second revision</i> )	2643 (Part 1) : 1975	Dimensions for pipe threads for fastening purposes : Part 1 Basic profile and dimensions ( <i>first revision</i> )
937 : 1981	Specification for washers for water fittings for fire fighting purposes ( <i>second revision</i> )	6528 : 1972	Specification for stainless steel wire
		6529 : 1972	Specification for stainless steel blooms, billets and slabs for forging
1264 : 1989	Specification for brass gravity die castings (ingots and castings) ( <i>third revision</i> )	7608 : 1987	Specification for phosphor bronze wire for general engineering purposes ( <i>first revision</i> )

**ANNEX B**  
**( Foreword )**

**COMMITTEE COMPOSITION**

**Fire Fighting Sectional Committee, CED 22**

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FIRE ADVISER	Ministry of Home Affair
<i>Members</i>	
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This Indian Standard has been developed from Doc: No. CED 22 ( 5276 )

### Amendments Issued Since Publication

Amend No.	Date of Issue	Text Affected

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**AMENDMENT NO. 1 SEPTEMBER 1999  
TO  
IS 903 : 1993 FIRE HOSE DELIVERY COUPLINGS,  
BRANCH PIPE, NOZZLES AND NOZZLE SPANNER —  
SPECIFICATION**

*( Fourth Revision )*

[ *Page 1, clause 5.2.1(c)* ] — Delete 'DCB 1 of'.

( *Page 2, clause 5.2.6* ) — Substitute 'Grade 1 & 4 of IS 3444 : 1987'  
for 'designation of 04Cr17Ni12MO2 of IS 6529 : 1972'.

( *Page 7, Annex A* ) — Insert the following:

'IS 3444 : 1987 Corrosion resistant alloy steel and nickel base castings for  
general applications'

( CED 22 )

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Reprography Unit, BIS, New Delhi, India